

## **CLAIMS**

I/We claim:

- [c1] 1. A contact assembly for use in an electrochemical deposition system to apply an electrical potential to a microelectronic workpiece, comprising:
  - a support member having an inner wall defining an opening configured to receive the workpiece; and
  - a plurality of contacts including a conductor and a cover, the conductor comprising a proximal section projecting inwardly into the opening relative to the support member, a distal section extending from the proximal section, and an inert exterior at least at the distal section, and the cover comprising a dielectric material covering at least the proximal section of the conductor.

[c2]

- 2. The contact assembly of claim 1 wherein:
- the support member comprises a conductive ring defining a conductive element, a dielectric exterior, and a plurality of turrets;
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets; and
- the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting outside of the cover.

[c3]

- 3. The contact assembly of claim 1 wherein:
- the support member comprises a dielectric ring having a conductive bus and a plurality of turrets;
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets; and

the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting outside of the cover, and wherein the rods are electrically coupled to the conductive bus in the ring.

[c4]

- 4. The contact assembly of claim 1 wherein:
- the support member comprises a ring having a conductive element and a plurality of turrets;
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets at an angle swept relative to a radius of the ring; and
- the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting outside of the cover.

[c5]

- 5. The contact assembly of claim 1 wherein:
- the support member comprises a ring having a conductive element and a plurality of turrets;
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project inwardly and upwardly from the turrets; and
- the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting outside of the cover.

[c6]

- 6. The contact assembly of claim 1 wherein:
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the support member; and



the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.

- [c7] 7. The contact assembly of claim 1 wherein: the covers of the contacts comprise dielectric sheaths; the conductors comprise rods received in the sheaths; and a plurality of boots cover corresponding turrets.
- [c8] 8. The contact assembly of claim 1 wherein the conductors each have an aperture through which a gas can flow.
- [c9] 9. The contact assembly of claim 1 wherein the contacts are coupled to the support member by a positionable connector that allows the contacts to swivel with respect to the support member.
- [c10] 10. The contact assembly of claim 1 wherein the covers of the contacts comprise dielectric sheaths having a bore.
- [c11] 11. The contact assembly of claim 1 wherein the conductors comprise rods composed of platinum or a platinum/iridium alloy.
- [c12] 12. The contact assembly of claim 1 wherein the conductors comprise titanium rods having a platinum coating.
- [c13] 13. The contact assembly of claim 1 wherein the conductors comprise stainless steel rods.
- [c14] 14. The contact assembly of claim 1 wherein the conductors comprise tungsten rods.



- [c15] 15. The contact assembly of claim 1 wherein the conductors comprise tungsten rods having a platinum coating.
- [c16] 16. A contact assembly for use in an electrochemical deposition system to apply an electrical potential to a microelectronic workpiece, comprising:
  - a support member having an inner wall defining an opening configured to receive the workpiece, a dielectric exterior, and an electrically conductive element within the dielectric exterior; and
  - a contact system having a plurality of contacts projecting inwardly into the opening relative to the support member, the contacts including a conductor having a contact site with an inert surface and a dielectric cover over at least a portion of the conductor, and the conductor being electrically coupled to the conductive element of the support member.
- [c17] 17. The contact assembly of claim 16 wherein:
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the support member; and
  - the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting inwardly from the cover.
- [c18] 18. The contact assembly of claim 16 wherein the covers of the contacts comprise dielectric sheaths having a bore.
- [c19] 19. The contact assembly of claim 16 wherein the conductors comprise platinum rods.
- [c20] 20. The contact assembly of claim 16 wherein the conductors comprise titanium rods having a platinum coating.



[c21] 21. The contact assembly of claim 16 wherein:

the support member comprises a ring and a plurality of turrets;

the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets at an angle swept relative to a radius of the ring; and

the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting outside of the cover.

[c22] 22. The contact assembly of claim 16 wherein:

the support member comprises a ring and a plurality of turrets;

the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project inwardly and upwardly from the turrets; and

the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting outside of the cover.

[c23] 23. A contact assembly for use in an electrochemical deposition system to apply an electrical potential to a microelectronic workpiece, comprising:

a ring having an inner wall defining an opening configured to receive the workpiece; and

a plurality of contacts projecting inwardly from the ring into the opening, the contacts comprising a dielectric element and a conductor having a first section in the dielectric element and a second section exposed relative to the dielectric element, and wherein at least the second section of the conductor has an inert exterior.

[c24] 24. The contact assembly of claim 23 wherein:

the ring has a conductive element, a dielectric exterior, and a plurality of turrets;

the dielectric elements comprise sheaths that have a bore and project from the turrets; and

the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting inwardly from the cover.

[c25] 25. The contact assembly of claim 23 wherein:

the ring has a dielectric body, a conductive bus carried by the body, and a plurality of turrets;

the dielectric elements comprise sheaths that have a bore and project from the turrets; and

the conductors of the contacts comprise rods having a proximal section received in the bore of a sheath and a distal end projecting inwardly from the sheath, and wherein the rods are electrically coupled to the conductive bus in the ring.

[c26] 26. The contact assembly of claim 23 wherein:

the ring has a conductive element and a plurality of turrets;

the dielectric elements comprise sheaths that have a bore and project from the turrets at an angle swept relative to a radius of the ring; and

the conductors of the contacts comprise rods partially received in the sheaths.

[c27] 27. The contact assembly of claim 23 wherein:

the ring has a conductive element and a plurality of turrets;

the dielectric elements comprise sheaths that have a bore and project inwardly and upwardly from the turrets; and

the conductors of the contacts comprise rods partially received in the sheaths.

- [c28] 28. The contact assembly of claim 23 wherein:
  - the dielectric elements comprise sheaths that have a bore and project from the support member; and
  - the conductors of the contacts comprise rods having a proximal section received in the sheaths and a distal end projecting from the sheaths.
- [c29] 29. The contact assembly of claim 23 wherein the dielectric elements comprise sheaths having a bore.
- [c30] 30. The contact assembly of claim 23 wherein the conductors comprise platinum rods.
- [c31] 31. The contact assembly of claim 23 wherein the conductors comprise titanium rods having a platinum coating.
- [c32] 32. The contact assembly of claim 23 wherein the conductors comprise stainless steel rods.
- [c33] 33. The contact assembly of claim 23 wherein the conductors comprise tungsten rods.
- [c34] 34. A contact assembly for use in an electrochemical deposition system to apply an electrical potential to a microelectronic workpiece, comprising:
  - a support member having a ring including an inner wall defining an opening configured to receive the workpiece and a plurality of turrets depending downwardly;

- a plurality of dielectric sheaths coupled to the support member, wherein each sheath has a bore and projects from a corresponding turret inwardly into the opening; and
- a plurality of conductors having a first section, a second section, and an inert exterior on at least the second section, wherein at least the first section of each conductor is received in the bore of a sheath.
- [c35] 35. The contact assembly of claim 34 wherein the conductors comprise platinum rods.
- [c36] 36. The contact assembly of claim 34 wherein the conductors comprise titanium rods having a platinum coating.
- [c37] 37. The contact assembly of claim 34 wherein the conductors comprise stainless steel rods.
- [c38] 38. The contact assembly of claim 34 wherein the conductors comprise tungsten rods.
- [c39] 39. A reactor for electrochemical deposition processing of a microelectronic workpiece, comprising:
  - a vessel configured to hold a processing solution;
  - an electrode disposed relative to the vessel to provide an electrical potential in the vessel;
  - a head assembly moveable relative to the vessel between a load/unload position and a processing position; and
  - a contact assembly carried by the head assembly, wherein the contact assembly comprises
    - a support member having an inner wall defining an opening configured to receive the workpiece; and

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a plurality of contacts including a conductor and a cover, the conductor comprising a proximal section projecting inwardly into the opening relative to the support member, a distal section extending from the proximal section, and an inert exterior at least at the distal section, and the cover comprising a dielectric element covering at least the proximal section of the conductor.

[c40] 40. The reactor of claim 39 wherein:

the support member comprises a ring having a conductive element and a plurality of turrets;

the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets; and

the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.

[c41] 41. The reactor of claim 39 wherein:

the support member comprises a dielectric ring having a conductive bus and a plurality of turrets;

the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets; and

the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover, and wherein the rods are electrically coupled to the conductive bus in the ring.

[c42] 42. The reactor of claim 39 wherein:

the support member comprises a ring having a conductive element and a plurality of turrets;

- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets at an angle swept relative to a radius of the ring; and
- the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.
- [c43] 43. The reactor of claim 39 wherein:
  - the support member comprises a ring having a conductive element and a plurality of turrets;
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project inwardly and upwardly from the turrets; and
  - the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.
- [c44] 44. The reactor of claim 39 wherein:
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the support member; and
  - the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.
- [c45] 45. A reactor for electrochemical deposition processing of a microelectronic workpiece, comprising:
  - a vessel configured to hold a processing solution;
  - an electrode disposed relative to the vessel to provide an electrical potential in the vessel;

- a head assembly moveable relative to the vessel between a load/unload position and a processing position; and
- a contact assembly carried by the head assembly, wherein the contact assembly comprises
  - a support member having an inner wall defining an opening configured to receive the workpiece and an electrically conductive element; and
  - a contact system having a plurality of contacts projecting inwardly into the opening relative to the support member, the contacts including a conductor having a contact site with an inert surface and a dielectric cover over at least a portion of the conductor, and the conductor being electrically coupled to the conductive element of the support member.
- [c46] 46. The reactor of claim 45 wherein:
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the support member; and
  - the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting inwardly from the cover.
- [c47] 47. The reactor of claim 45 wherein the covers of the contacts comprise dielectric sheaths having a bore.
- [c48] 48. The reactor of claim 45 wherein the conductors comprise platinum rods.
- [c49] 49. The reactor of claim 45 wherein the conductors comprise titanium rods having a platinum coating.

[c50]

50. The reactor of claim 45 wherein:

- the support member further comprises a ring having the conductive element and a plurality of turrets;
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets at an angle swept relative to a radius of the ring; and
- the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting inwardly from the cover.

[c51]

- 51. The reactor of claim 45 wherein:
- the support member further comprises a ring having the conductive element and a plurality of turrets;
- the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project inwardly and upwardly from the turrets; and
- the conductors of the contacts comprise rods having a proximal section received in the bore of a cover and a distal end projecting inwardly from the cover.
- [c52] 52. A reactor for electrochemical deposition processing of a microelectronic workpiece, comprising:
  - a vessel configured to hold a processing solution;
  - an electrode disposed relative to the vessel to provide an electrical potential in the vessel;
  - a head assembly moveable relative to the vessel between a load/unload position and a processing position; and
  - a contact assembly carried by the head assembly, wherein the contact assembly comprises -



- a ring having an inner wall defining an opening configured to receive the workpiece; and
- a plurality of contacts projecting inwardly from the ring into the opening, the contacts comprising a dielectric element and a conductor having a first section in the dielectric element and a second section exposed relative to the dielectric element, and wherein at least the second section of the conductor has an inert exterior.
- [c53] 53. A reactor for electrochemical deposition processing of a microelectronic workpiece, comprising:
  - a vessel configured to hold a processing solution;
  - an electrode disposed relative to the vessel to provide an electrical potential in the vessel;
  - a head assembly moveable relative to the vessel between a load/unload position and a processing position; and
  - a contact assembly carried by the head assembly, wherein the contact assembly comprises
    - a support member having a ring including an inner wall defining an opening configured to receive the workpiece and a plurality of turrets depending downwardly;
    - a plurality of dielectric sheaths coupled to the support member, wherein each sheath has a bore and projects from a corresponding turret inwardly into the opening; and
    - a plurality of conductors having a first section, a second section, and an inert exterior on at least the second section, wherein at least the first section of each conductor is received in the bore of a sheath.

- [c54] 54. The reactor of claim 53 wherein the conductors comprise platinum rods.
- [c55] 55. The reactor of claim 53 wherein the conductors comprise titanium rods having a platinum coating.
- [c56] 56. The reactor of claim 53 wherein the conductors comprise stainless steel rods.
- [c57] 57. The reactor of claim 53 wherein the conductors comprise tungsten rods.
- [c58] 58. A tool for electrochemical processing of a microelectronic workpiece, comprising:

a cabinet;

a transfer mechanism; and

- an electroplating reactor in the cabinet comprising a vessel configured to hold a processing solution, an electrode disposed relative to the vessel to provide an electrical potential in the vessel, a head assembly moveable relative to the vessel between a load/unload position and a processing position, and a contact assembly carried by the head assembly, wherein the contact assembly comprises
  - a support member having an inner wall defining an opening configured to receive the workpiece; and
  - a plurality of contacts including a conductor and a cover, the conductor comprising a proximal section projecting inwardly into the opening relative to the support member, a distal section extending from the proximal section, and an inert exterior at least at the distal section, and the cover

comprising a dielectric material covering at least the proximal section of the conductor.

- [c59] 59. The tool of claim 58 wherein:
  - the support member comprises a ring having a conductive element, a dielectric exterior, and a plurality of turrets;
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets; and
  - the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting away from the cover.
- [c60] 60. The tool of claim 58 wherein:
  - the support member comprises a dielectric ring having a conductive bus and a plurality of turrets;
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets; and
  - the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover, and wherein the rods are electrically coupled to the conductive bus in the ring.
- [c61] 61. The tool of claim 58 wherein:
  - the support member comprises a ring having a conductive element and a plurality of turrets;
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the turrets at an angle swept relative to a radius of the ring; and

the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting away from the cover.

- [c62] 62. The tool of claim 58 wherein:
  - the support member comprises a ring having a conductive element and a plurality of turrets;
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project inwardly and upwardly from the turrets; and
  - the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.
- [c63] 63. The tool of claim 58 wherein:
  - the covers of the contacts comprise dielectric sheaths, and wherein the sheaths have a bore and project from the support member; and
  - the conductors of the contacts comprise rods having a first section received in the bore of a cover and a second section projecting inwardly from the cover.
- [c64] 64. The tool of claim 58 wherein the covers of the contacts comprise dielectric sheaths having a bore.
- [c65] 65. The tool of claim 58 wherein the conductors comprise platinum rods.
- [c66] 66. The tool of claim 58 wherein the conductors comprise titanium rods having a platinum coating.

- [c67] 67. The tool of claim 58 wherein the conductors comprise stainless steel rods.
- [c68] 68. The tool of claim 58 wherein the conductors comprise tungsten rods.
- [c69] 69. A tool for electrochemical processing of a microelectronic workpiece, comprising:

a cabinet;

a transfer mechanism; and

- an electroplating reactor in the cabinet comprising a vessel configured to hold a processing solution, an electrode disposed relative to the vessel to provide an electrical potential in the vessel, a head assembly moveable relative to the vessel between a load/unload position and a processing position, and a contact assembly carried by the head assembly, wherein the contact assembly comprises
  - a support member having a ring including an inner wall defining an opening configured to receive the workpiece and a plurality of turrets depending downwardly;
  - a plurality of dielectric sheaths coupled to the support member, wherein each sheath has a bore and projects from a corresponding turret inwardly into the opening; and
  - a plurality of conductors having a first section, a second section, and an inert exterior on at least the second section, wherein at least the first section of each conductor is received in the bore of a sheath.
- [c70] 70. The tool of claim 69 wherein the conductors comprise platinum rods.
- [c71] 71. The tool of claim 69 wherein the conductors comprise titanium rods having a platinum coating.

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- [c72] 72. The tool of claim 69 herein the conductors comprise stainless steel rods.
- [c73] 73. The tool of claim 69 herein the conductors comprise tungsten rods.
- [c74] 74. A method of manufacturing a contact assembly for electrochemical processing of microelectronic workpieces, comprising:
  - covering a portion of a conductor with a dielectric cover to leave an exposed contact site on the conductor; and
  - attaching the cover and/or the conductor to a support ring so that the conductor projects into an opening of the support ring.